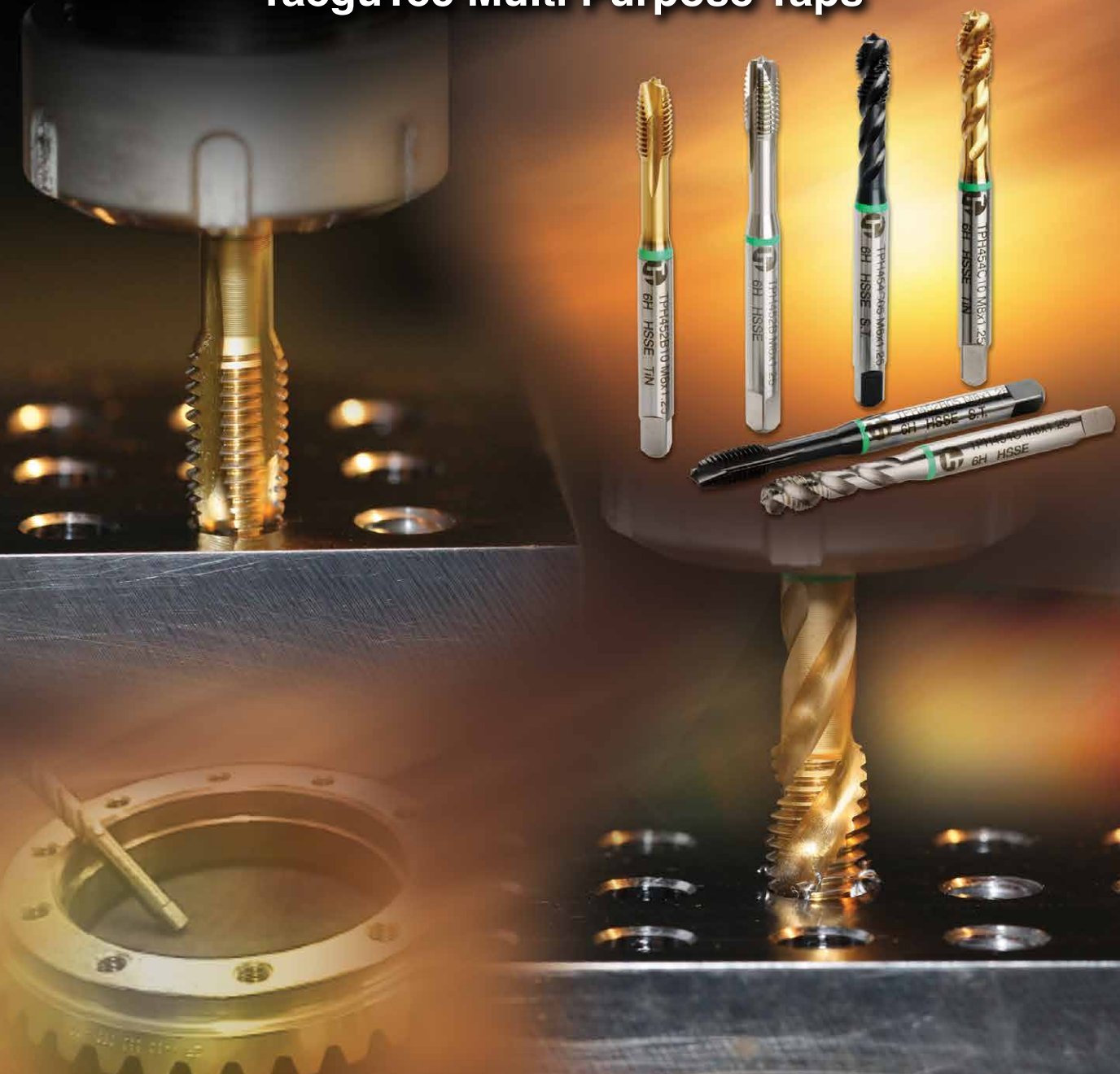


# T-TAP

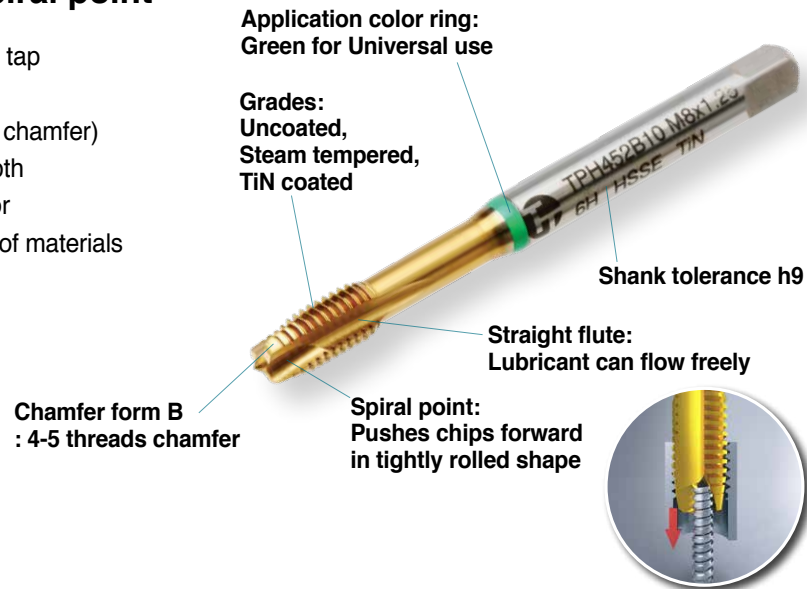
TaeguTec Multi Purpose Taps



**Features**

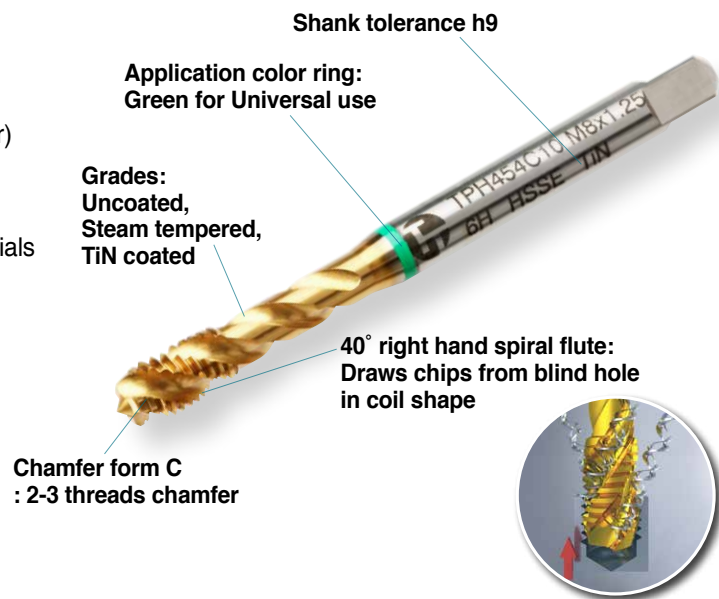
**Straight flute with spiral point**

- Premium HSS-E through hole tap
- Straight flute with spiral point
- Chamfer Form B (4-5 threads chamfer)
- Capable up to 3xD thread depth
- Optimized cutting geometry for universal use in a wide range of materials
- ISO 2-6H tolerance
- Industrial Standard  
M2-M10: DIN371  
M12-M20: DIN376  
MF8-MF16: DIN374



**Right hand spiral flute, 40°**

- Premium HSS-E blind hole tap
- Right hand 40° spiral flute
- Chamfer Form C (2-3 threads chamfer)
- Capable up to 3xD thread depth
- Optimized cutting geometry for universal use in a wide range of materials
- ISO 2-6H tolerance
- Industrial Standard  
M2-M10: DIN371  
M12-M20: DIN376  
MF8-MF16: DIN374



**T-TAP Grade**

Grades	Code	Color	Characteristics & Applications
Uncoated	No	Bright metal	• Economical choice • Recommended for steel up to max. 800N/mm <sup>2</sup> and non ferrous materials
	05	Dark black	• Ferric oxide layer at the cutting edges protect the surface and prevent built-up edge • Recommended for mild steels, low carbon steels and stainless steels
TiN coated	10	Gold yellow	• PVD titanium nitride layer • High hardness, chemical stability and heat resistance • Longer tool life credit to balanced characteristics • Universal application on a wide range of materials

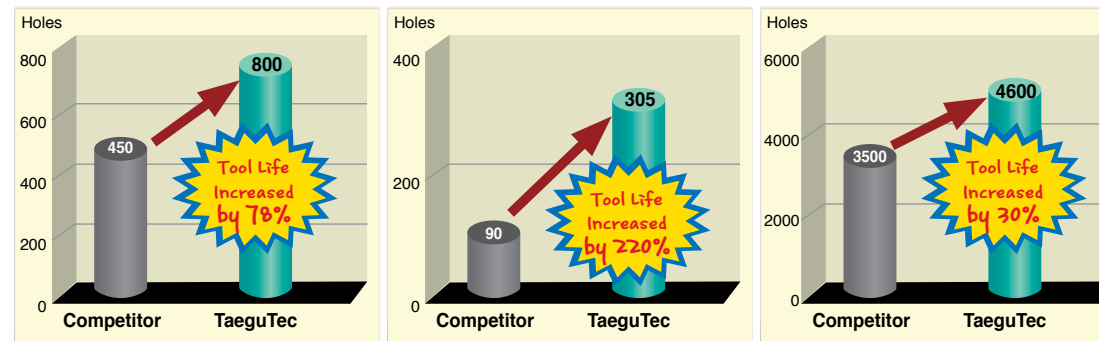
Application(ISO)	P	M	K	N	S
Uncoated	○		○	●	
Steam tempered	●	●	○	○	
TiN coated	●	●	○	○	○

● : Recommended  
○ : Suitable

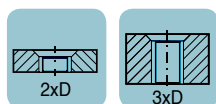
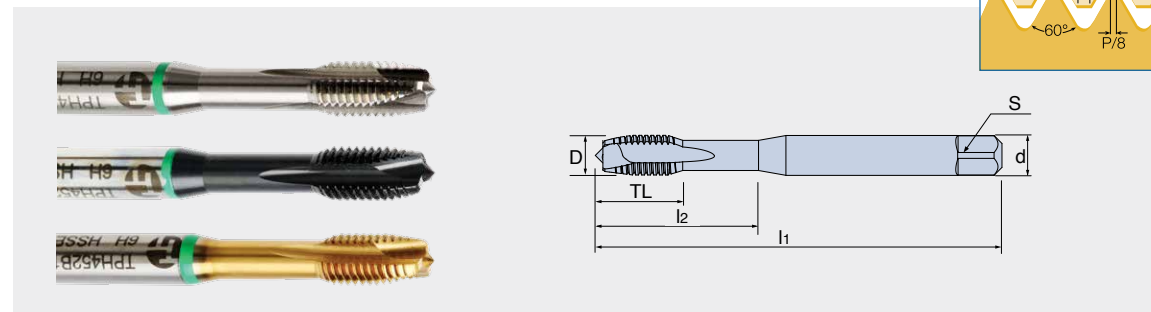
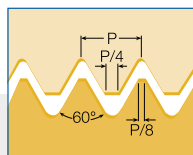
**Case study**

Tool	TPH452B10 M5x0.8	Tool	TPH554C10 MF16x1.5	Tool	TPH454C10 M8x1.25
Workpiece material	Safe Cabinet: High manganese steel	Workpiece material	Gear Bar: SAE 1045 (S45C)	Workpiece material	Cylinder Base: Carbon structural steel (St.42)
Hole type	Through hole (M5x0.8)	Hole type	Blind hole (M16x1.5)	Hole type	Blind hole (M8x1.25)
Thread depth	12.5mm	Thread depth	25mm	Thread depth	24mm
Cutting speed	12.6m/min (RPM 800)	Cutting speed	17.6m/min (RPM 350)	Cutting speed	30m/min (RPM 1194)
Coolant	Wet (Water soluble)	Coolant	Wet (Water soluble)	Coolant	Wet (Water soluble)

**Tool Life**



**Straight flute with spiral point**  
(Form B: 4-5 threads chamfer)



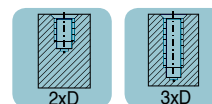
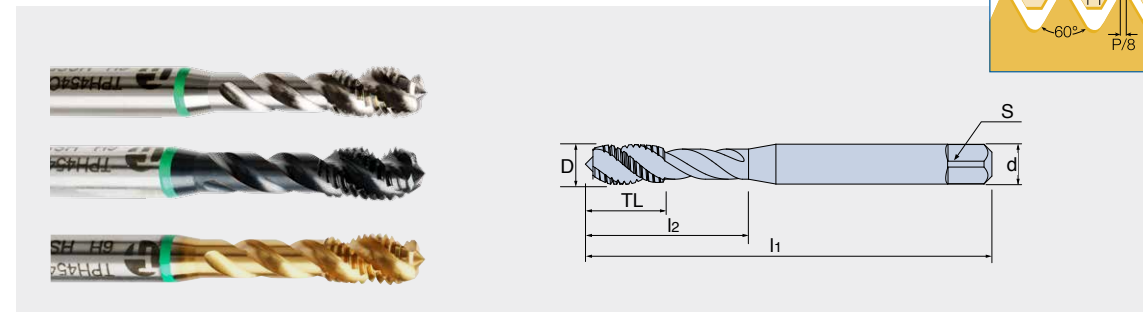
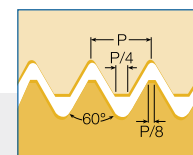
**Metric ISO Standard Thread DIN 13 standard**

D	Pitch (P)	Standard (DIN)	Tolerance	Dimension (mm)						Description				
				l <sub>1</sub>	TL	l <sub>2</sub>	d	S	Core hole	Uncoated	Steam Tempered	TiN Coated		
M2	0.4	DIN371	ISO 2-6H	45	8	-	2.8	2.1	1.6	TPH452B M2X0.4	TPH452B05 M2X0.4	TPH452B10 M2X0.4		
M2.5	0.45			50	9	-	2.8	2.1	2.05	TPH452B M2.5X0.45	TPH452B05 M2.5X0.45	TPH452B10 M2.5X0.45		
M3	0.5			56	10	18	3.5	2.7	2.5	TPH452B M3X0.5	TPH452B05 M3X0.5	TPH452B10 M3X0.5		
M4	0.7			63	12	21	4.5	3.4	3.3	TPH452B M4X0.7	TPH452B05 M4X0.7	TPH452B10 M4X0.7		
M5	0.8			70	14	25	6	4.9	4.2	TPH452B M5X0.8	TPH452B05 M5X0.8	TPH452B10 M5X0.8		
M6	1			80	16	30	6	4.9	5	TPH452B M6X1.0	TPH452B05 M6X1.0	TPH452B10 M6X1.0		
M8	1.25			90	18	35	8	6.2	6.8	TPH452B M8X1.25	TPH452B05 M8X1.25	TPH452B10 M8X1.25		
M10	1.5			100	20	39	10	8	8.5	TPH452B M10X1.5	TPH452B05 M10X1.5	TPH452B10 M10X1.5		
M12	1.75			DIN376	ISO 2-6H	110	22	-	9	7	10.2	TPH652B M12X1.75	TPH652B05 M12X1.75	TPH652B10 M12X1.75
M14	2					110	24	-	11	9	12	TPH652B M14x2.0	TPH652B05 M14x2.0	TPH652B10 M14x2.0
M16	2	110	26			-	12	9	14	TPH652B M16X2.0	TPH652B05 M16X2.0	TPH652B10 M16X2.0		
M20	2.5	140	30			-	16	12	17.5	TPH652B M20X2.5	TPH652B05 M20X2.5	TPH652B10 M20X2.5		

**Metric ISO Fine Thread DIN 13 standard**

D	Pitch (P)	Standard (DIN)	Tolerance	Dimension (mm)						Description		
				l <sub>1</sub>	TL	l <sub>2</sub>	d	S	Core hole	Uncoated	Steam Tempered	TiN Coated
M8	1	DIN374	ISO 2-6H	90	15	-	6	4.9	7	TPH552B MF8X1.0	TPH552B05 MF8X1.0	TPH552B10 MF8X1.0
M10	1.25			100	18	-	7	5.5	8.8	TPH552B MF10X1.25	TPH552B05 MF10X1.25	TPH552B10 MF10X1.25
M12	1.5			100	18	-	9	7	10.5	TPH552B MF12X1.5	TPH552B05 MF12X1.5	TPH552B10 MF12X1.5
M14	1.5			100	18	-	11	9	12.5	TPH552B MF14X1.5	TPH552B05 MF14X1.5	TPH552B10 MF14X1.5
M16	1.5			100	18	-	12	9	14.5	TPH552B MF16X1.5	TPH552B05 MF16X1.5	TPH552B10 MF16X1.5

**Right hand spiral flute, 40°**  
(Form C: 2-3 threads chamfer)



**Metric ISO Standard Thread DIN 13 standard**

D	Pitch (P)	Standard (DIN)	Tolerance	Dimension (mm)						Description				
				l <sub>1</sub>	TL	l <sub>2</sub>	d	S	Core hole	Uncoated	Steam Tempered	TiN Coated		
M2	0.4	DIN371	ISO 2-6H	45	6	10	2.8	2.1	1.6	TPH454C M2X0.4	TPH454C05 M2X0.4	TPH454C10 M2X0.4		
M2.5	0.45			50	6	12	2.8	2.1	2.05	TPH454C M2.5X0.45	TPH454C05 M2.5X0.45	TPH454C10 M2.5X0.45		
M3	0.5			56	7	18	3.5	2.7	2.5	TPH454C M3X0.5	TPH454C05 M3X0.5	TPH454C10 M3X0.5		
M4	0.7			63	8	21	4.5	3.4	3.3	TPH454C M4X0.7	TPH454C05 M4X0.7	TPH454C10 M4X0.7		
M5	0.8			70	10	25	6	4.9	4.2	TPH454C M5X0.8	TPH454C05 M5X0.8	TPH454C10 M5X0.8		
M6	1			80	12	30	6	4.9	5	TPH454C M6X1.0	TPH454C05 M6X1.0	TPH454C10 M6X1.0		
M8	1.25			90	15	35	8	6.2	6.8	TPH454C M8X1.25	TPH454C05 M8X1.25	TPH454C10 M8X1.25		
M10	1.5			100	18	39	10	8	8.5	TPH454C M10X1.5	TPH454C05 M10X1.5	TPH454C10 M10X1.5		
M12	1.75			DIN376	ISO 2-6H	110	18	-	9	7	10.2	TPH654C M12X1.75	TPH654C05 M12X1.75	TPH654C10 M12X1.75
M14	2					110	20	-	11	9	12	TPH654C M14x2.0	TPH654C05 M14x2.0	TPH654C10 M14x2.0
M16	2	110	20			-	12	9	14	TPH654C M16X2.0	TPH654C05 M16X2.0	TPH654C10 M16X2.0		
M20	2.5	140	25			-	16	12	17.5	TPH654C M20X2.5	TPH654C05 M20X2.5	TPH654C10 M20X2.5		

**Metric ISO Fine Thread DIN 13 standard**

D	Pitch (P)	Standard (DIN)	Tolerance	Dimension (mm)						Description		
				l <sub>1</sub>	TL	l <sub>2</sub>	d	S	Core hole	Uncoated	Steam Tempered	TiN Coated
M8	1	DIN374	ISO 2-6H	90	15	-	6	4.9	7	TPH554C MF8X1.0	TPH554C05 MF8X1.0	TPH554C10 MF8X1.0
M10	1.25			100	18	-	7	5.5	8.8	TPH554C MF10X1.25	TPH554C05 MF10X1.25	TPH554C10 MF10X1.25
M12	1.5			100	18	-	9	7	10.5	TPH554C MF12X1.5	TPH554C05 MF12X1.5	TPH554C10 MF12X1.5
M14	1.5			100	18	-	11	9	12.5	TPH554C MF14X1.5	TPH554C05 MF14X1.5	TPH554C10 MF14X1.5
M16	1.5			100	18	-	12	9	14.5	TPH554C MF16X1.5	TPH554C05 MF16X1.5	TPH554C10 MF16X1.5



## Cutting Speed Recommendation

(V=m/min)

Series	Spiral Point Tap			Spiral Flute Tap			Lubrication		
	Uncoated	Steam Tempered	TiN Coated	Uncoated	Steam Tempered	TiN Coated			
Application									
<b>P</b>	Non-alloy steel, cast steel, free cutting steel	< 0.25 %C Annealed	5-25	<b>5-25</b>	15-45	5-25	<b>5-25</b>	10-40	E/O
		>= 0.25 %C Annealed	5-20	<b>5-20</b>	10-40	5-20	<b>5-20</b>	10-40	E/O
		< 0.55 %C Quenched and tempered	-	<b>2-15</b>	5-25	-	<b>2-15</b>	5-25	E/O
		>= 0.55 %C Annealed	5-20	<b>5-20</b>	10-40	5-20	<b>5-20</b>	10-40	E/O
		Quenched and tempered	-	<b>2-15</b>	5-25	-	<b>2-15</b>	5-25	E/O
<b>M</b>	Low alloy steel and cast steel (less than 5% alloying elements)	Annealed	5-25	<b>5-25</b>	15-45	5-25	<b>5-25</b>	15-45	E/O
		Quenched and tempered	-	<b>2-15</b>	5-20	-	<b>2-15</b>	5-20	E/O
	High alloy steel, cast steel and tool steel	Annealed	5-20	<b>5-20</b>	10-40	5-20	<b>5-20</b>	10-40	E/O
<b>K</b>	Stainless steel and cast steel	Ferritic/martensitic	-	<b>2-10</b>	5-20	-	<b>2-10</b>	5-20	E/O
		Martensitic	-	<b>2-10</b>	5-20	-	<b>2-10</b>	5-20	E/O
		Austenitic	-	<b>2-10</b>	5-20	-	<b>2-10</b>	5-20	E/O
<b>N</b>	Gray cast iron (GG)	Ferritic	10-15	10-25	15-45	10-15	10-25	15-45	E/D
		Pearlitic	10-15	10-25	10-40	10-15	10-20	10-40	E/D
	Cast iron nodular (GGG)	Ferritic	8-12	5-20	10-30	8-12	5-20	10-30	E/D
		Pearlitic	8-12	5-15	10-25	8-12	5-15	10-25	E/D
<b>S</b>	Malleable cast iron	Ferritic	10-15	10-25	15-45	10-15	10-25	15-45	E/D
		Pearlitic	10-15	10-20	10-40	10-15	10-20	10-40	E/D
	Aluminum-wrought alloy	Not cureable	<b>15-25</b>	15-25	15-25	<b>15-25</b>	15-25	15-25	E/O
		Cured	<b>15-25</b>	15-25	15-25	<b>15-25</b>	15-25	15-25	E/O
	Aluminum-cast, alloyed	<=12% Si Not cureable	<b>15-20</b>	10-20	15-40	<b>15-20</b>	10-20	15-40	E/O
<b>S</b>		Cured	<b>15-20</b>	10-20	15-40	<b>15-20</b>	10-20	15-40	E/O
		>12% Si High temp.	<b>15-20</b>	15-20	10-30	<b>15-20</b>	15-20	10-30	E/O
		>1% Pb Free cutting	<b>15-25</b>	15-25	10-30	<b>15-25</b>	15-25	10-30	E/O
	Copper alloys	Brass	10-40	10-40	20-60	10-40	10-40	50-60	E/O
		Electrolytic copper	10-15	2-10	5-25	<b>10-15</b>	2-10	5-25	E/O
<b>S</b>	Non metallic	Duroplastics, fiber plastics	-	10-20	10-20	-	10-20	10-20	D
		Hard rubber	-	10-20	10-20	-	10-20	10-20	D
<b>S</b>	High temp. alloys	Fe based Annealed	-	-	3-5	-	-	3-5	S
		Cured	-	-	3-5	-	-	3-5	S
		Ni or Co based Annealed	-	-	2-4	-	-	2-4	S
		Cured	-	-	2-4	-	-	2-4	S
		Cast	-	-	2-4	-	-	2-4	S
<b>S</b>	Titanium, Ti alloys		-	-	4-6	-	-	4-6	S
		Alpha+beta alloys cured	-	-	4-6	-	-	4-6	S

■ Steel ■ Stainless Steel ■ Cast Iron ■ Nonferrous ■ High Temp. Alloys  
 • Lubrication E: Emulsion O: Cutting Oil S: Special Cutting Oil D: Dry/Air

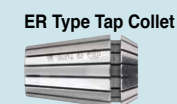
\*Bold: Recommended

## TaeguTec Standard Tap Chucking system

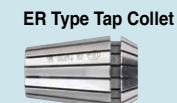
Quick change & torque safety type provided with tension and compression



Tension & compression with radial floating function



Rigid tap holders



# TaeguTec Global Supply Network

## World Headquarters

**TaeguTec Ltd.**  
1040 Gachang-ro, Gachang-myeon,  
Dalseong-gun, Daegu 711-865, KOREA  
Tel: +82-53-760-7640  
Web: <http://www.taegutec.com>

## Argentina

**TaeguTec Argentina SA**  
11 de septiembre 4237- PISO 7  
(C1429B/C) Ciudad Autónoma  
Buenos Aires, Argentina  
Tel: +54-11-4702-6222  
E-mail: [ventas@taegutec.com.ar](mailto:ventas@taegutec.com.ar)

## Australia

**TaeguTec Australia Pty Ltd.**  
Unit 37, Five Ways Business  
Park Keysborough Close  
Keysborough, Vic 3173 Australia  
Tel: +61-3-9798-1900  
E-mail: [sales@taegutec.com.au](mailto:sales@taegutec.com.au)

## Belarus Rep.

**Twing-M**  
3/2 Klumova Str, Minsk, 220009,  
Republic of Belarus  
Tel: +375-17-506-3238  
E-mail: [info@twing.by](mailto:info@twing.by)

## Belgium

**TaeguTec Usi-Tools S.P.R.L.**  
Parc Industriel Des Hauts  
Sarts1 Avenue,145  
4040 Herstal, Belgium  
Tel: +32-42-480-481  
+32-475-783-204  
E-mail: [usitools@skynet.be](mailto:usitools@skynet.be)

## Brazil

**TaeguTec Brasil Ltda.**  
Rua Tito, 104-Lapa-Cep 05051-000  
São Paulo, Brasil  
Tel: +55-11-3868-6032  
E-mail: [vendas@taegubrasil.com.br](mailto:vendas@taegubrasil.com.br)

## Chile

**Cutting Tools Chile E.I.R.L.**  
Alcalde Pedro Alarcón N° 765,  
San Miguel, Santiago - Chile  
Tel: +56-2-553 6944  
+56-2-552 1181  
E-mail: [ventas@cuttingtools.cl](mailto:ventas@cuttingtools.cl)

## China

**TaeguTec China**  
RM 1205, Huishang Office Building,  
No.1286 of Minsheng RD,  
Pudong New District, Shanghai, China  
PC: 200135  
Tel: +86-21-5106-1260  
E-mail: [mail@taegutec.com.cn](mailto:mail@taegutec.com.cn)

## Croatia

**Intehna Zagreb d.o.o.**  
Susedsko polje bb, HR-10090  
Zagreb-Susedgrad, Croatia  
Tel: + 385-1-3436-919  
E-mail: [intehna-zagreb@zg.lcom.hr](mailto:intehna-zagreb@zg.lcom.hr)

## Czech Rep.

**TaeguTec CR s.r.o.**  
Domažlická 180a, CZ-31800 Píseň,  
Czech Rep.  
Tel: +420 373 720 999  
E-mail: [top@taegutec.cz](mailto:top@taegutec.cz)

## Denmark

**TaeguTec Scandinavia A/S.**  
Omogade 8, DK-2100 Copenhagen,  
Denmark  
Tel: +45-7022-0103  
E-mail: [tts@taegutec.dk](mailto:tts@taegutec.dk)

## Finland

**Knorring OY AB**  
Mestarintie 4 FI-01730 Vantaa, Finland  
Tel: +358 956 041  
E-mail: [christian.borenlius@knorring.fi](mailto:christian.borenlius@knorring.fi)

## France

**Ingersoll TaeguTec France S.A.R.L.**  
21, rue Gallée F-77420  
CHAMPS-sur-MARNE, France  
Tel: +33 (0)1 64 68 45 36  
E-mail: [info@ingersoll-imec.fr](mailto:info@ingersoll-imec.fr)

## Germany

**Ingersoll Werkzeuge GmbH**  
Katteiche Ring 21-25, D-35708, Haiger,  
Germany  
Tel: +49 2773-742 0  
E-mail: [info@ingersoll-imec.de](mailto:info@ingersoll-imec.de)

## Greece

**FG Technools-G. & K.Fakitsas Co.**  
25th Mariou & Thrakis 15, 15235 Vrilissia,  
Athens, Greece  
Tel: +30-2-10-832-0752  
E-mail: [Giorgos@technools.gr](mailto:Giorgos@technools.gr)

## Hungary

**TaeguTec Hungary Kft.**  
1142 Budapest, Kassai u.15.  
Tel: +36-1-273-29-52  
E-mail: [info@taegutec.hu](mailto:info@taegutec.hu)  
Web: <http://www.taegutec.hu>

## India

**TaeguTec India P Ltd.**  
Plot Nos.119 & 120, Bormmasandra  
Industrial Area, Phase 4, Bangalore  
560 099, India  
Tel: +91-80-2783-9111  
E-mail: [shankar@taegutec-india.com](mailto:shankar@taegutec-india.com)

## Indonesia

**PT. TaeguTec Indonesia**  
Easton Commercial Center  
Jl. Gunung Penderman Blok B no. 12  
Cikarang Selatan-Bekasi 17550, Indonesia  
Tel: +62-21-29093176/78/79  
E-mail: [sales@taegutec.co.id](mailto:sales@taegutec.co.id)

## Ireland

**Hardmetal Machine Tools Ireland Ltd.**  
Dargan House, Duneair Terrace,  
Bray Co. Wicklow, Ireland  
Tel: +353-1-286-2466  
E-mail: [sales@hardmetal.ie](mailto:sales@hardmetal.ie)

## Italy

**Ingersoll TaeguTec Italia S.R.L.**  
Via Montegrappa 78, 20020 Arese (MI), Italy  
Tel: +39 02 99 76 67 00  
E-mail: [taegutec@taegutec.it](mailto:taegutec@taegutec.it)

## Japan

**TaeguTec Japan Ltd.**  
- Osaka / Head office  
Senri Asahi Hankyu Bldg. 15F  
1-5-3 Shinsenri-Higashimachi  
Toyonaka-shi Osaka 560-0082, Japan  
Tel: +81-6-6835-7731  
E-mail: [taegutec@taegutec.co.jp](mailto:taegutec@taegutec.co.jp)  
Website: <http://www.taegutec.co.jp>

- Nagoya / Branch office

Tel: +81-52-745-2451

- Tokyo / Branch office

Tel: +81-3-5753-6281

## Lithuania

**UAB Robur Lt**  
R.Kalantos str. 161  
LT-52315 Kaunas, Lithuania  
Tel: +370-37-328487  
E-mail: [sigitas@robur.lt](mailto:sigitas@robur.lt)

## Malaysia

**TaeguTec Tooling Systems Malaysia Sdn. Bhd**  
No 23-1&2, Jalan Anggerik Vanilla  
BF 31/BF Kota Kemuning, Seksyen 31  
40460 Shah Alam Selangor Darul, Malaysia  
Tel: +60-16624 9432  
E-mail: [info@taegutec.com.my](mailto:info@taegutec.com.my)

## The Netherlands

**T.C.E.**  
Kennedylaan 14, 5466 AA, Veghel,  
The Netherlands  
Tel: +31 (413) 38 83 10  
E-mail: [info@taegutec.nl](mailto:info@taegutec.nl)  
Website: <http://www.taegutec.nl>

## New Zealand

**TT Pacific**  
1/501 Mt. Wellington Highway  
Sylvia Park, Auckland, New Zealand 1060  
Tel: +64-9-573-1280  
E-mail: [sales@iscar.co.nz](mailto:sales@iscar.co.nz)

## Pakistan

**Dynamic Tooling Services**  
Office No.301, 3rd Floor,  
Royal Center, Blue Are, Fazal-E-  
Haque Road, Islamabad, Pakistan  
Tel: +92-51-2806197  
E-mail: [info@dts.com.pk](mailto:info@dts.com.pk)

## Philippines

**Colt Commercial Inc.**  
Suite 508 Padilla delos Reyes Bldg,  
232 Juan Luna St., Binondo, Manila  
Philippines  
Tel: +63-2-244-9756  
E-mail: [cyrus@colt.com.ph](mailto:cyrus@colt.com.ph)

## Poland

**TaeguTec Poland Sp. z o.o.**  
Ul. Kościelna 8  
52-314 Wrocław, Poland  
Tel: +48 71 785 40 85  
E-mail: [sales@taegutec.pl](mailto:sales@taegutec.pl)

## Portugal

**Hexatool, S.A.**  
Rua Casal Galego, No. 40.44  
2430 Marinha Grande, Portugal  
Tel: +351-244-550424/5  
E-mail: [hexatool@hexatool.com](mailto:hexatool@hexatool.com)

## Romania

**SC TaeguTec Tools SRL**  
Splaiul Unirii, nr. 4, Bl. B3, 5th Floor,  
Office 5.1, District 4., Bucharest,  
Romania, 040031  
Tel: +4021 210 3108  
E-mail: [marian.luca@taegutec.ro](mailto:marian.luca@taegutec.ro)

## Russia

**TaeguTec Russia**  
123290, Russia, Moscow,  
2nd Magistralnaya str. 8A, building 5  
Tel: +7-495-627-79-17  
E-mail: [sales@taegutec.ru](mailto:sales@taegutec.ru)

## Serbia

**Intehna Beo d.o.o.**  
Autoput 22, 11080 Zemun, Serbia  
Tel: +381-11-3149-092  
E-mail: [info@intehna.beo.rs](mailto:info@intehna.beo.rs)

## Singapore

**TT Tooling Systems**  
BK502, #03-823, Jurong West Avenue 1,  
Singapore 640502  
Tel: +65-6-4254918  
E-mail: [kltan@sinotool.com.sg](mailto:kltan@sinotool.com.sg)

## Slovakia

**TaeguTec Slovakia, s.r.o.**  
Bytčická 2/44 010 01 Žilina  
Slovak Republic  
Tel: +421 41 7000056  
E-mail: [matus@taegutec.sk](mailto:matus@taegutec.sk)

## Slovenia

**Intehna d.o.o.**  
Špruina 40, Si-1236, Trzin, Slovenia  
Tel: +386-1-580-9260  
E-mail: [info@intehna.si](mailto:info@intehna.si)

## South Africa

**TaeguTec South Africa (Pty) Ltd.**  
P.O. Box 3121, Springs, 1560  
43 South Main Reef Road,  
New Era Springs Gauteng, South Africa  
Tel: +2711-362-1500  
E-mail: [info@taegutec.co.za](mailto:info@taegutec.co.za)

## Spain

**TaeguTec Spain S.L**  
Miquel Servet, 35 P.I.Bufalvent  
08243 Manresa (Barcelona), Spain  
Tel: +34-93-878-7309-10  
E-mail: [info@taegutec.es](mailto:info@taegutec.es)

## Sweden

**SMV Verktyg AB**  
Parkgatan 6  
SE-333 31 Smalandsstenar, Sweden  
Tel: +46-371-343-48  
E-mail: [verktyg@smv.se](mailto:verktyg@smv.se)

## Taiwan

**TaeguTec Taiwan**  
3F, No.56, Min Tai St., Ku-Shan Dist.,  
Kaohsiung City 804, Taiwan (R.O.C.)  
Tel: +886-7-5505996  
E-mail: [info@tw.taegutec.com](mailto:info@tw.taegutec.com)

## Thailand

**TaeguTec(Thailand) Co.,Ltd.**  
6/177 M.7 Srinakarín Rd.,  
T.Bangmuang, A.Muangsamutprakarn,  
Samutprakarn 10270, Thailand  
Tel: +662-759-9300, 662-759-9172  
E-mail: [info@taegutechthai.co.th](mailto:info@taegutechthai.co.th)

## Turkey

**TaeguTec Turkey**  
TOSB Olomotiv Yan Sanayi Ihtisas  
Organize Sanayi Bolgesi  
1. Cad. 15 Sokak No:9 41420 Şekerpınar  
Çayırova/KOCAELI, Türkiye  
Tel: +90-850-201-69-00  
E-mail: [info@taegutec.com.tr](mailto:info@taegutec.com.tr)

## Ukraine

**TaeguTec Ukraine**  
40-b Pushkin prospect Dnepropetrovsk  
Ukraine, 49006  
Tel: +38-056-790-70-99  
E-mail: [td@taegutec.com.ua](mailto:td@taegutec.com.ua)

## United Arab Emirates

**A.F.Husain**  
Al Ghurair W/H Shed No. 60  
Al Quoz Industrial Area  
P.O. Box: 4007 Dubai, UAE  
Tel: +971-4-3400034  
E-mail: [info@afh-tools.com](mailto:info@afh-tools.com)

## United Kingdom

**TaeguTec UK Ltd.**  
Waterside, Grange Park, Wetherby,  
Leeds, LS22 5NB, United Kingdom  
Tel: +44-1937-589-828  
E-mail: [info@taegutec.co.uk](mailto:info@taegutec.co.uk)

## U.S.A.

**Ingersoll Cutting Tools**  
845 S Lyford Road Rockford,  
IL 61108-2749, U.S.A.  
Tel: +1-815-387-6600  
E-mail: [info@ingersoll-imec.com](mailto:info@ingersoll-imec.com)

## Vietnam

**DMC Technology Co., Ltd.**  
No. 109, Cong Hoa Street, Ward 12,  
Tan Binh District, Ho Chi Minh City,  
Vietnam.  
Tel: +84-8-62925556  
E-mail: [info@dmctech.com.vn](mailto:info@dmctech.com.vn)



- Cat.No: 6121761
- English Version: CT 03/2014
- ©TaeguTec LTD.