

NEW PRODUCT NEWS

TOPDRILL

expansion

Expansion with Inch Sizes



TOPDRILL

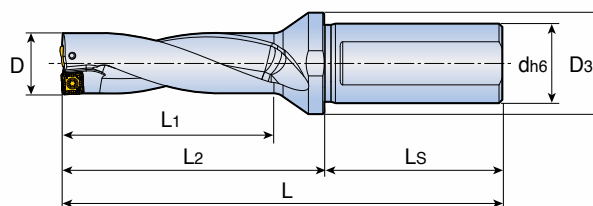
Expansion with inch sizes

FEATURES

- Remarkable machinability with high stability
- Twisted coolant channels – Improved chip evacuation and hole quality
- Applicable to a variety of materials
- Enhanced insert durability with new grade (TT9080)
- One insert for both internal and external pockets

Already popular with end-users using the metric diameter type, TaeguTec has introduced a new TOPDRILL in inch diameter, as standard item, to meet the increasing demand of customers globally.

Holder



Designation	Dimension (mm)									Torque (N.cm)	Insert
	D (mm)	D (Inch)	L ₁ /D	d	D ₃	L	L ₁	L ₂	L _s		
TOP 3167-25T2-06	16.7	0.656	3	25	32	127	50.1	71	56	80-100	SOMT 060204 DP
3222-25T2-07	22.2	0.875	3	25	32	145	66.6	89	56	100-120	SOMT 070306 DP
5222-25T2-07	22.2	0.875	5	25	32	189	111	133	56	100-120	SOMT 070306 DP
3254-25T2-08	25.4	1.000	3	25	32	153	76.2	97	56	100-120	SOMT 08T306 DP
4254-25T2-08	25.4	1.000	4	25	32	178	101.6	122	56	100-120	SOMT 08T306 DP
5282-32T2-09	28.2	1.109	5	32	40	223	140	163	60	300-340	SOMT 09T308 DP
4286-32T2-09	28.6	1.125	4	32	40	199	114.4	139	60	300-340	SOMT 09T308 DP
4318-32T2-11	31.8	1.250	4	32	40	211	127.2	151	60	300-340	SOMT 11T308 DP
4349-40T2-11	34.9	1.375	4	40	50	233	139.6	163	70	300-340	SOMT 11T308 DP
4371-40T2-13	37.1	1.461	4	40	50	246	148.4	176	70	450-520	SOMT 130408 DP
4381-40T2-13	38.1	1.500	4	40	50	250	152.4	180	70	450-520	SOMT 130408 DP
4413-40T2-13	41.3	1.625	4	40	50	262	165.2	192	70	450-520	SOMT 130408 DP
4429-40T2-13	42.9	1.688	4	40	50	270	171.6	200	70	450-520	SOMT 130408 DP
4445-40T2-15	44.5	1.750	4	40	60	285	178	215	70	800-1000	SOMT 150510 DP
4476-40T2-15	47.6	1.875	4	40	60	297	190.4	227	70	800-1000	SOMT 150510 DP
4508-40T2-15	50.8	2.000	4	40	60	309	203.2	239	70	800-1000	SOMT 150510 DP