

NEW PRODUCT NEWS

T-BÜRST

HIGH PRESSURE



High Pressure Coolant Tool



T-BURST

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Taegutec is pleased to introduce, T-BURST, a new tool holder system for turning application that is capable of delivering high pressure coolant directly to the cutting edge.

The T-BURST tool holder incorporates dual coolant holes and an adjustable nozzle making it possible for high pressure coolant to be streamed exactly in the cutting zone between metal chip and the insert's rake face. This accurate and effective coolant jet produced by the T-BURST system facilitates optimum chip control, short chip formation, extended tool life as well as increased productivity through higher cutting speeds and feed rates.

The T-BURST system is capable of handling coolant pressure upto 300 bars maximum. Moreover, a retractable nozzle design makes it possible to change or index cutting insert on the machines without having to detach the nozzle housing.

The T-BURST tool holder is ideally suited for machining difficult-to-cut materials such as titanium, inconel and other heat resistant alloys.

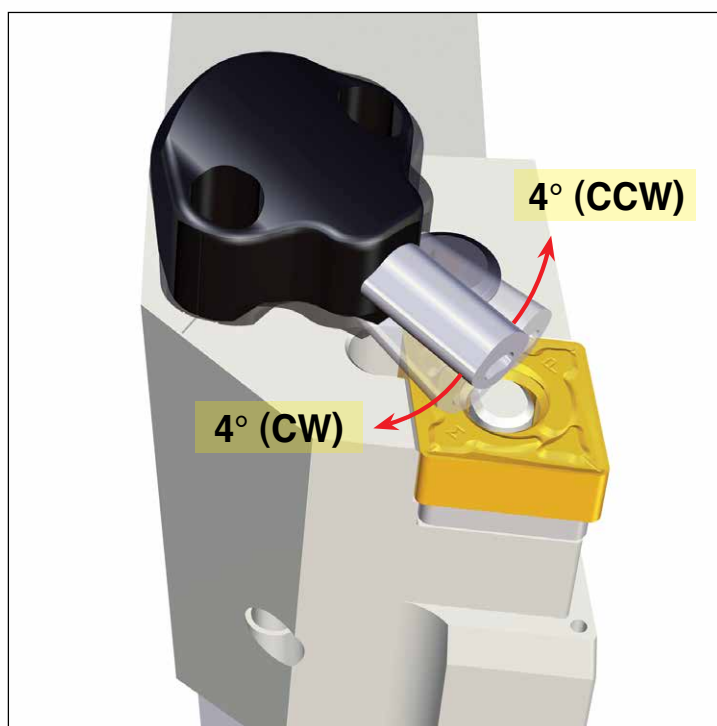
FEATURES

- Up to 300 bar pressure
 - Excellent chip control
 - Effective cooling of the insert's cutting edge due to dual through hole coolant design
- Under same conditions: over 50% tool life increase
 - Increased tool life on difficult-to-cut materials like titanium and other heat resistant alloys, stainless and alloy steel due to accurate coolant flow to the inserts' cutting edge
- Over 20% cutting speed increase is possible on difficult-to-cut materials
 - Reduced machining time due to higher productivity in high speed, high feed machining conditions on difficult-to-cut materials such as titanium and heat resistant super alloys

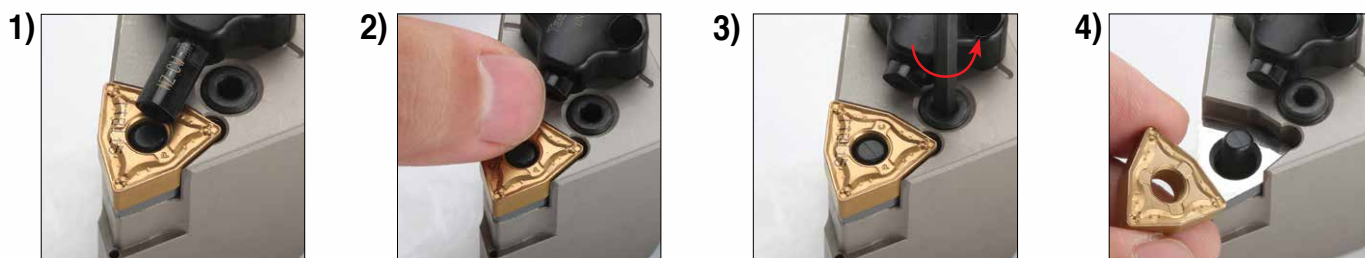
T-BURST advantage

The T-BURST is designed with a unique high pressure coolant pump system designed with a static housing and nozzle tube to direct the coolant to the insert's cutting edge. The nozzle tube located in the housing can be swiveled both right and left (4°) depending on need.

Another advantage is it eliminates the need to detach the tool's housing from the body when indexing inserts thereby reducing set-up time.



Indexing an insert:



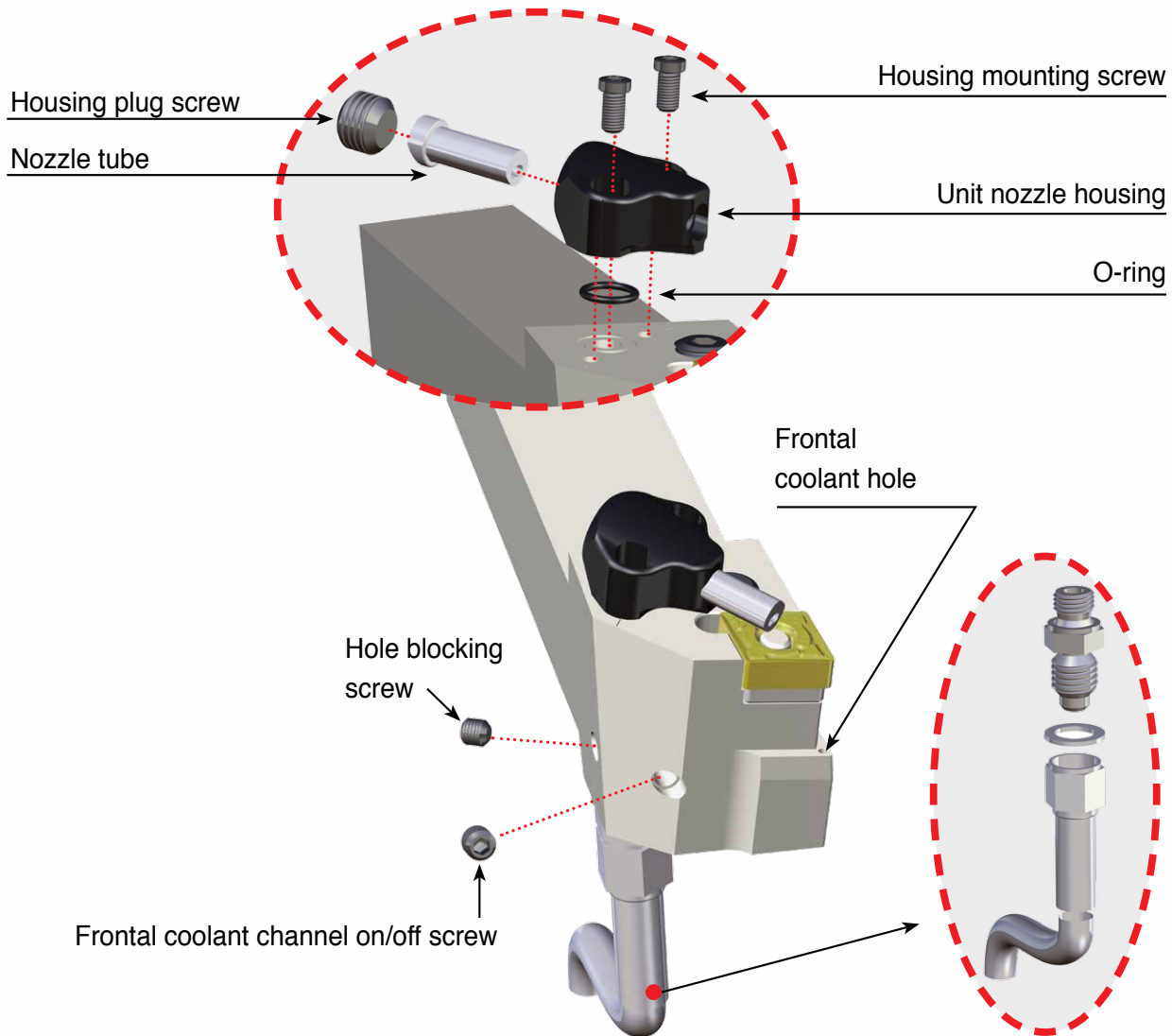
1) & 2) Push the nozzle tube backward

3) Using the screwdriver, turn counter clockwise to loosen the lever screw

4) Take out the insert

High pressure holder component designation

(PCLNR 2525 M12-TB)

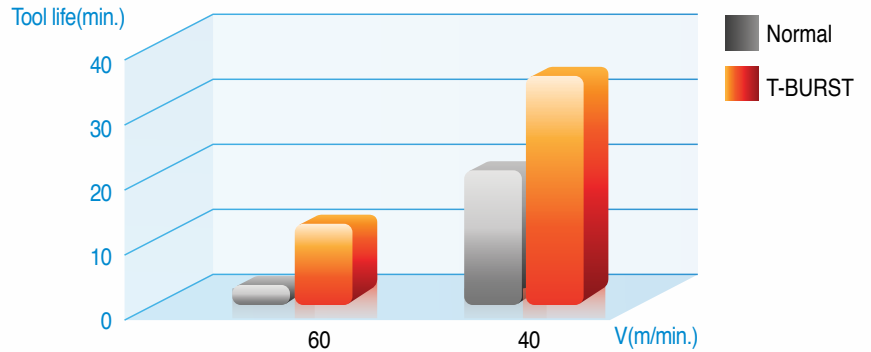


Effective cooling of both the insert's rake and clearance faces is made possible by the dual through hole design; a nozzle located behind the rake face and frontal coolant holes under the insert's seat for coolant flow to both the rake angle and clearance faces for proper cooling of the insert's heat zone.

Additionally, the coolant's flow rate is controlled by an on /off screw.

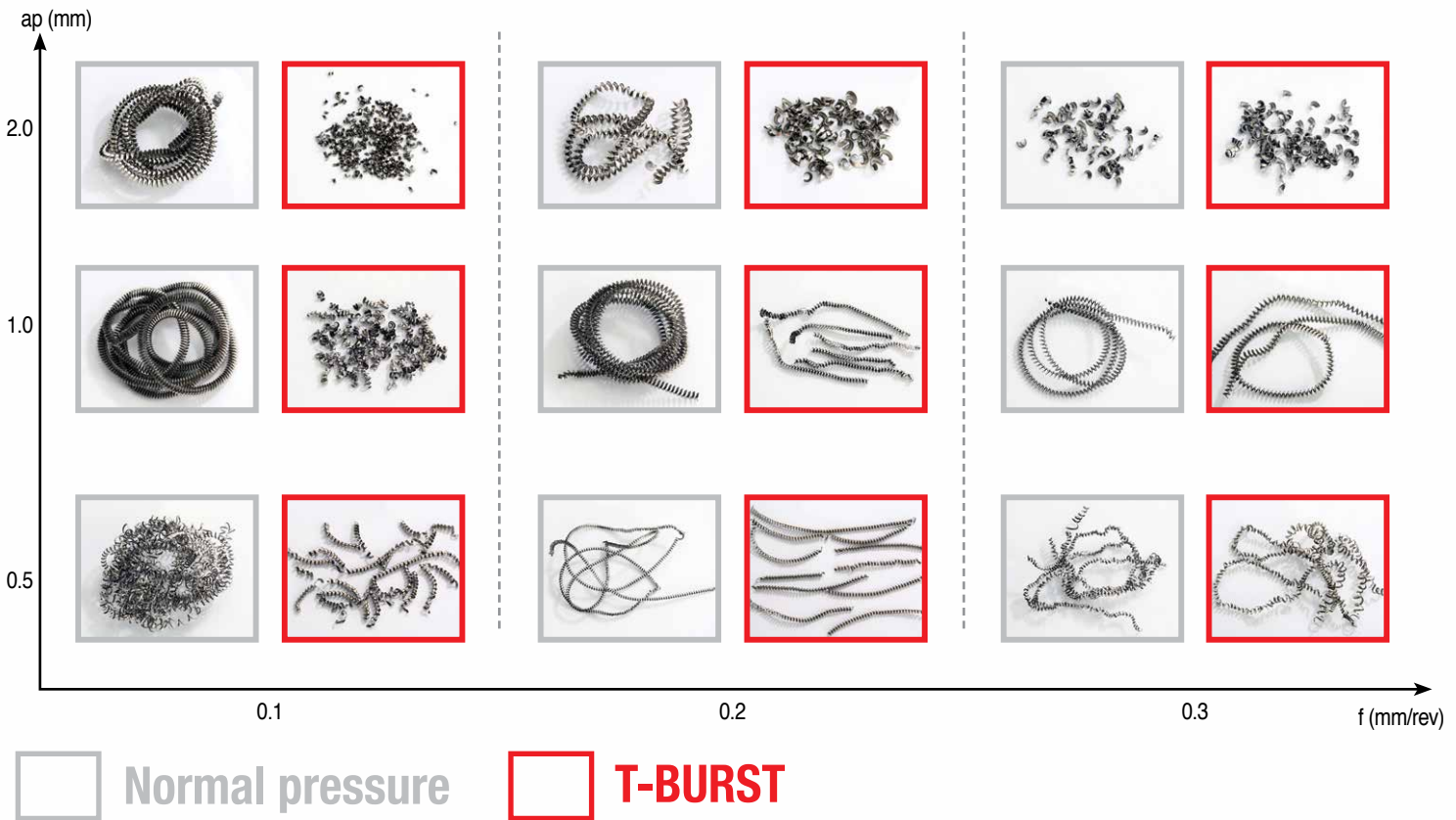
Tool life test between Normal pressure & T-BURST

Workpiece material	Inconel 718
Feed rate(f)	0.2 mm/rev
Depth of cut(ap)	2.0 mm
Operation	Ext, Wet
TaeguTec	CNMG 120408 MP TT5080
Test coolant pressure	69 bar



Chip breaking test between Normal pressure & T-BURST

V=60m/min.

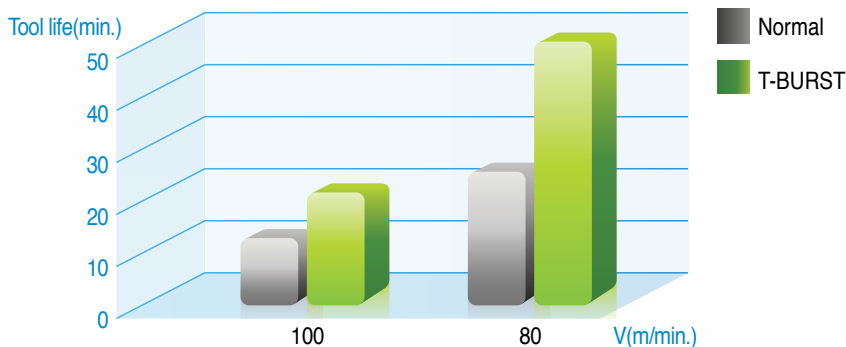


 **Demostration Video**

https://youtube.googleapis.com/v/s2ztrG_cXTI

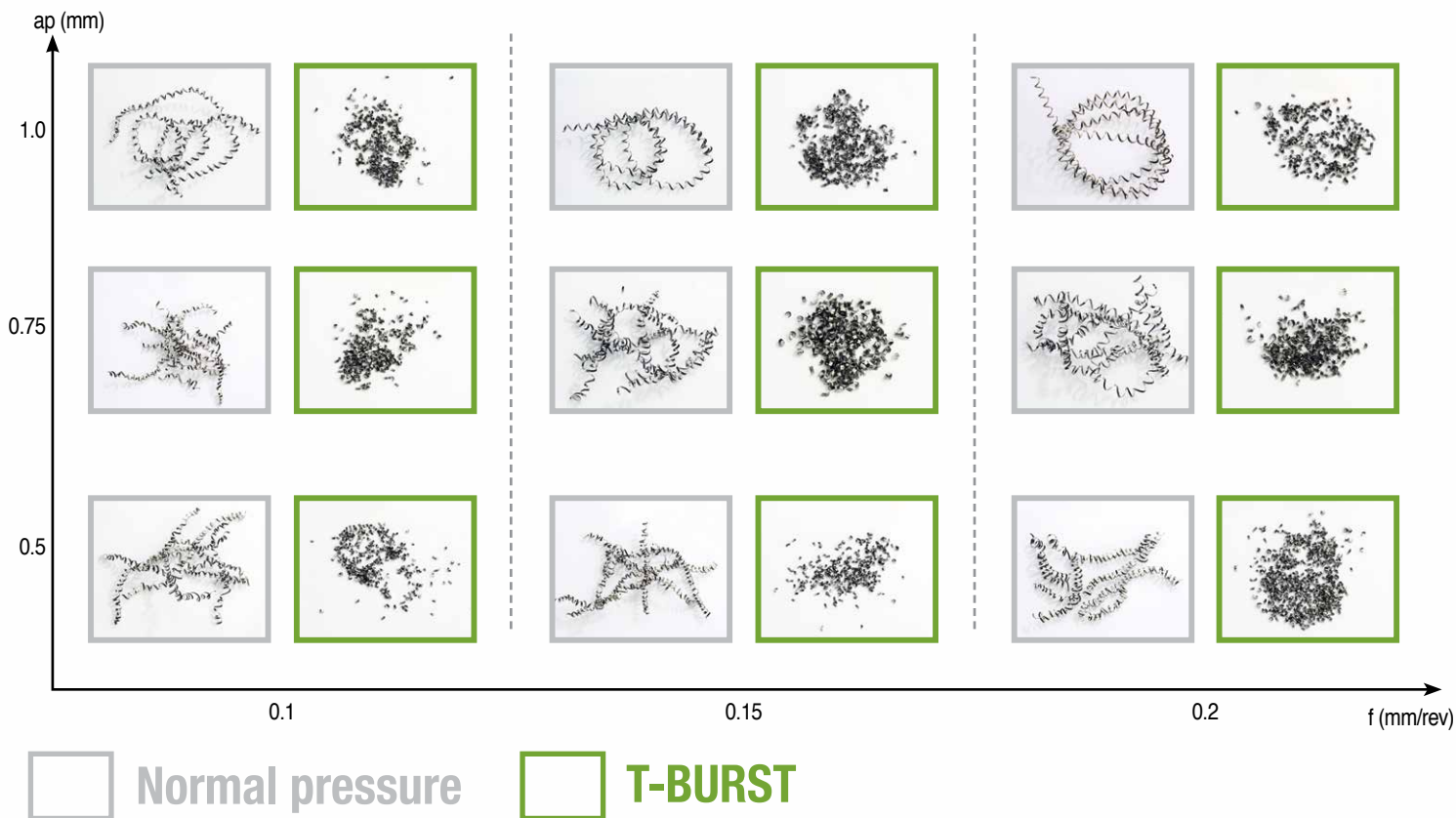
Tool life test between Normal pressure & T-BURST

Workpiece material	Ti-6Al-4V
Feed rate(f)	0.15 mm/rev
Depth of cut(ap)	1.0 mm
Operation	Ext, Wet
TaeguTec	CNMG 120408 MP K10
Test coolant pressure	69 bar



Chip breaking test between Normal pressure & T-BURST

V=100m/min.

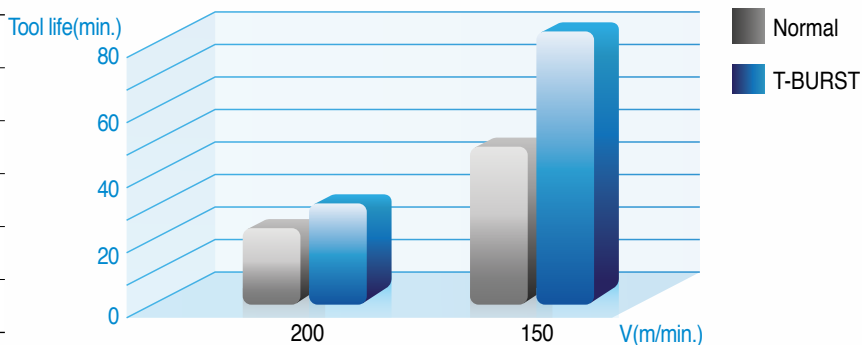


Demostration Video

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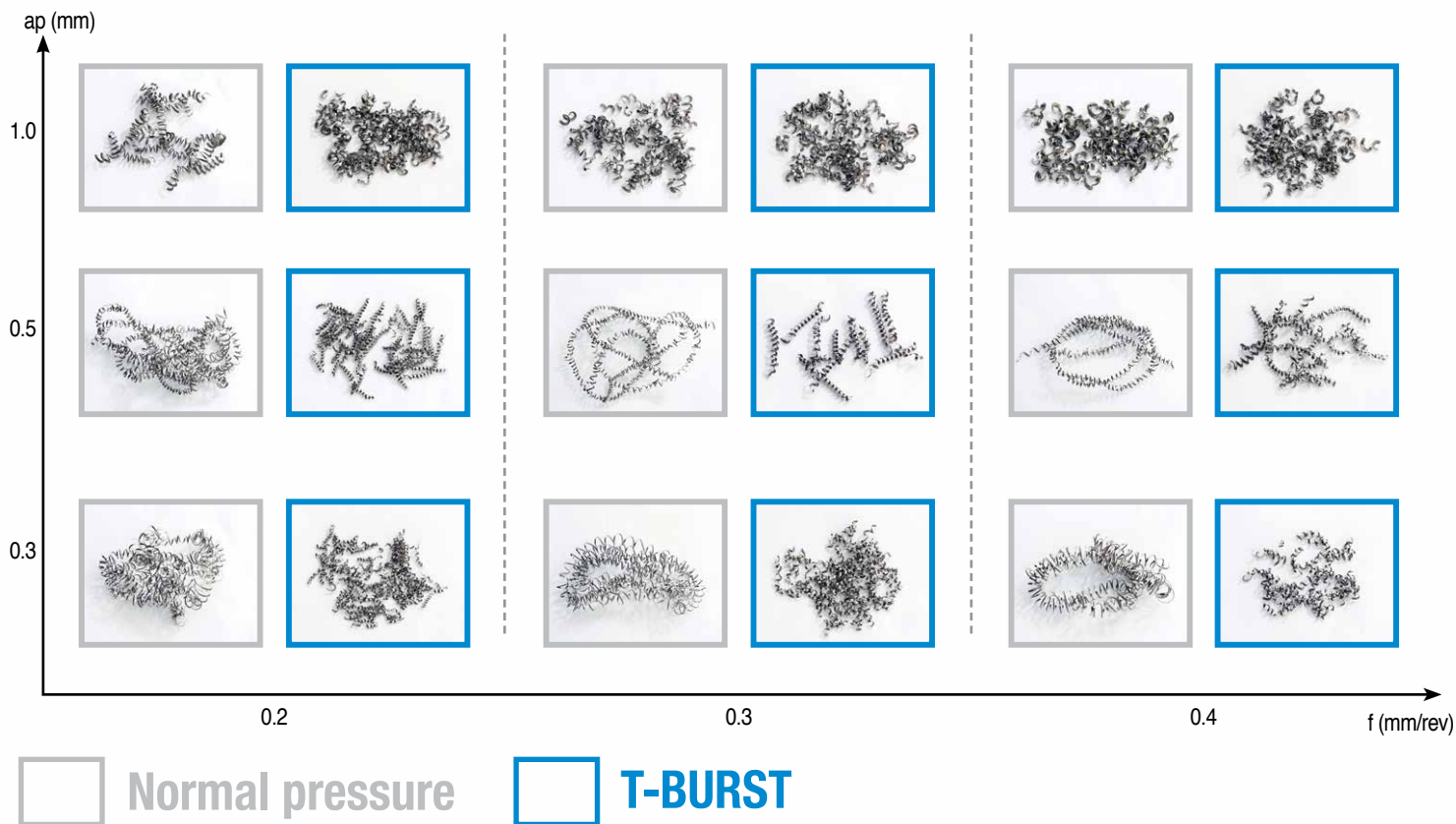
Tool life test between Normal pressure & T-BURST

Workpiece material	Stainless steel
Feed rate(f)	0.35 mm/rev
Depth of cut(ap)	3.0 mm
Operation	Ext, Wet
TaeguTec	CNMG 120408 MP TT9080
Test coolant pressure	69 bar

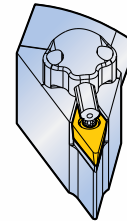
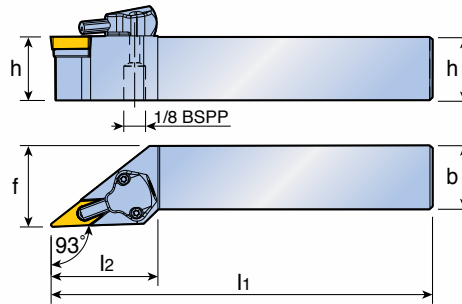
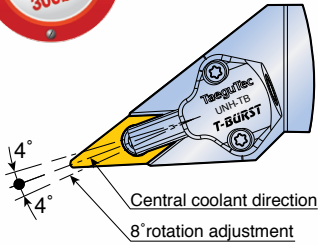


Chip breaking test between Normal pressure & T-BURST

V=200m/min.



SVJBR/L-TB



No frontal coolant hole

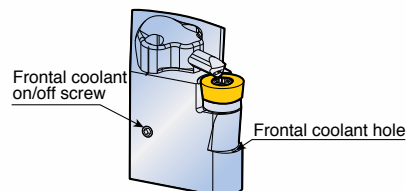
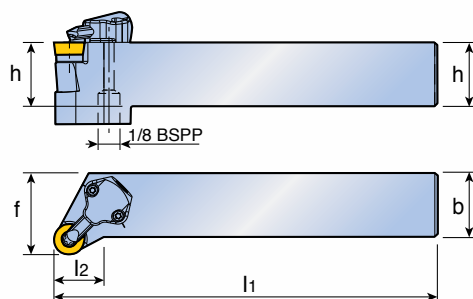
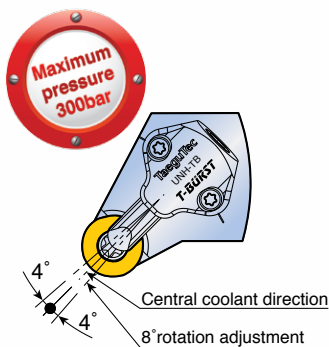
SVJBR/L-TB

	Designation	Dimension (mm)					Insert
		h	b	l ₁	l ₂	f	
	SVJBR/L 2525 M16-TB	25	25	150	37	32	VB...T 1604...

Spare parts

Designation	Screw	Shim	Shim screw	Oil-supply unit	O-ring	Wrench1	Wrench2	Wrench3
SVJBR/L...TB	SO 35124I	SSV 32	TS 5035062S	CU-V-TB	ID 6.4x0.9	L-W 3.5	T 8 (T-8/5)	T 15

SRGCR/L-TB



SRGCR/L-TB

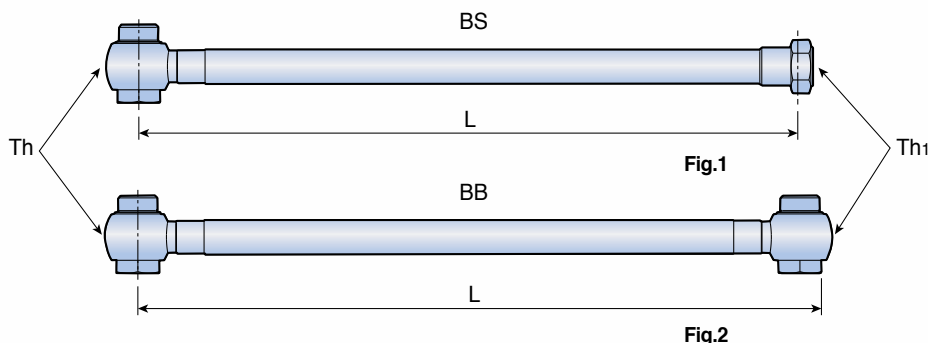
	Designation	Dimension (mm)					Insert
		h	b	l1	l2	f	
<p>27° max.</p>	SRGCR/L 2525 M12-TB	25	25	150	19.6	32	RC...T 1204...

Spare parts

Designation	Screw	Shim	Shim screw	Oil-supply unit	O-ring	Plug	Wrench1	Wrench2	Wrench3	Wrench4
SRGCR/L...TB	TS 35110I	SSR 32	TS 5035062S	CU-R-TB	ID 6.4x0.9	SS M4x0.7x4-NL	L-W 2	L-W 3.5	T 8 (T-8/5)	T 15

Accessories

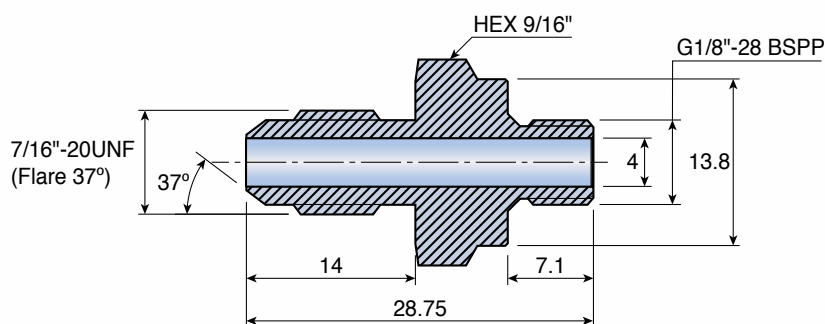
Hose



Designation	Dimension (mm)				Fig.
	L(mm)	Th	Th1	Max. pressure(Bar)	
TB HOSE G1/8-7-16-200BS	200	G1/8"-28 BSPP	7/16"-20 UNF (Flare 37°)	260	1
G1/8-7-16-250BS	250	G1/8"-28 BSPP	7/16"-20 UNF (Flare 37°)	260	1
G1/8-G1/8-200BB	200	G1/8"-28 BSPP	G1/8"-28 BSPP	260	2
G1/8-G1/8-250BB	250	G1/8"-28 BSPP	G1/8"-28 BSPP	260	2
5/16-7/16-200BS	200	5/16"-24 UNF	7/16"-20 UNF (Flare 37°)	200	1
5/16-G1/8-200BS	200	5/16"-24 UNF	G1/8"-28 BSPP	200	1

• Hose is ordered separately

Adapter

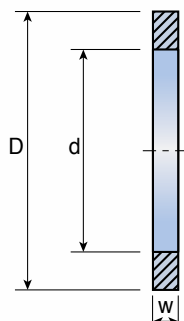


Designation
TB NIPPLE G1/8-7/16 UNF

•Adapter is ordered separately

Accessories

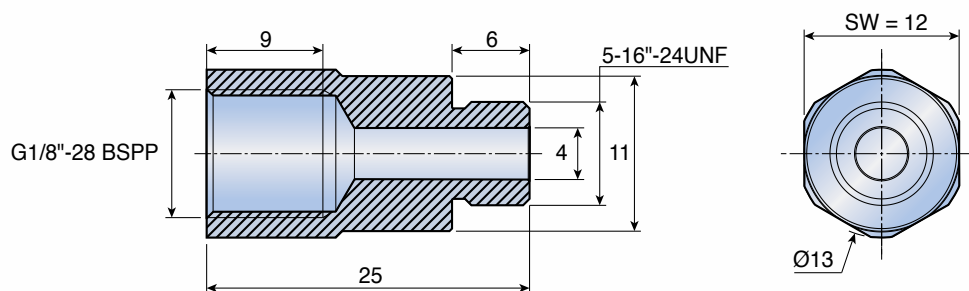
Seal washer



Designation	Dimension (mm)		
	D	d	w
TB COPPER SEAL 1/8"	15	10	1
SEAL 5/16"	12	8	1

• Seal washer is ordered separately

Connector



Designation
TB CONECTOR 5/16"-G1/8"

• Connector is ordered separately